## **MODEL E GENERATOR BASE & COIL REPLACEMENT**

## Materials Needed

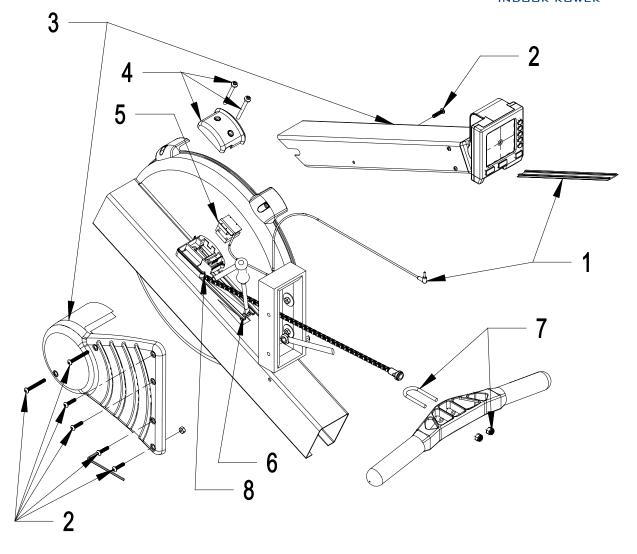
- flat blade screwdriver
- · phillips screwdriver
- 7/16" (11 mm) or adjustable wrench
- 5/32" (4 mm) allen wrench

## **Procedure**

- 1. Remove the monitor arm cover and unplug the monitor wire from the monitor.
- 2. Using the allen wrench and 7/16" wrench, remove the 7 allen head fasteners shown. Note their length and positions as you remove them.
- 3. Remove the monitor arm and chain cover, being careful of the monitor wire.
- 4. Remove the two generator cover screws with a Philips screwdriver. Remove the generator cover.
- 5. Note the wire routing before removing the generator coil from the generator base.
- 6. Using a flat blade screwdriver, pry the generator base catch open while pushing upward from inside the frame. Remove the generator base.
- 7. Using the 7/16" wrench, remove the two nuts from the handle U-bolt. Remove the handle and U-bolt from the chain.
- 8. Thread the chain out through the generator base. Note: This will be a tight fit.
- 9. Disassemble the new generator unit in the same manner as the old unit. Thread the chain through the new generator base and snap the base into place in the frame, making sure the

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chain is positioned on the sprocket. Reinstall the handle back onto the chain. BE SURE HANDLE NUTS ARE TIGHT! Install the new generator coil back into the new base and install the generator cover. Reinstall the chain cover and monitor arm, rerouting the monitor wire up the monitor arm and plugging it into the monitor. Reinstall the monitor arm cover.